

Date: Wednesday, 9/12/2007 11:42:40 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DECAL
Job Number	: 34554		
Estimate Number	: 10072		
P.O. Number	: N/A	Part Number	: D31089
This Issue	: 9/12/2007 S.O. No. : N/A	Drawing Number	: D3108 REV B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B1
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 9/18/2007
Checked & Approved By	: <u>9/07/09/12</u>	Qty:	<u>500</u> Um: Each
Comment	: Replaces BHT P/N: 212-072-635-101 Est. B 04.03.08 Material for Step 2 Changed KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1608C207109118500

D3108-9 Decal as per Dwg D3108

Material: White Letter on red adhesive back (both sides) manufactured from Clear Vinyl with Barrier Film, white permanent adhesive

Possible Supplier: Thibert Printing

Material release note is required

2.0	D31089P	Decal
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Decal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

9/07/10/07 500

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3108

9/07/10/05 500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 1 Date: 07/10/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/12/2007 11:42:40 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DECAL

Job Number: 34554

Part Number: D31089

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*EP 07/10/05* (500)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(500)

Comment: FINAL INSPECTION/W/O RELEASE

*FD 07/10/09*

Job Completion



*CL07/10/09*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

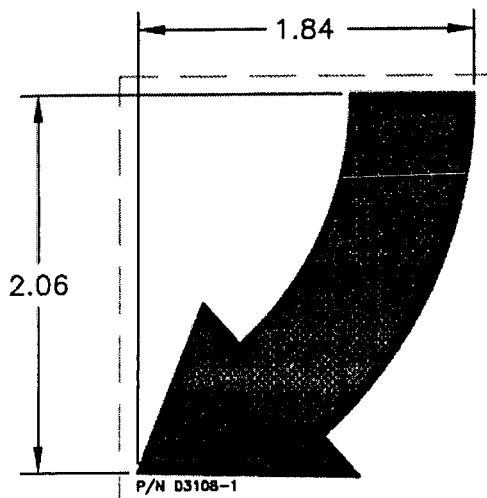
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

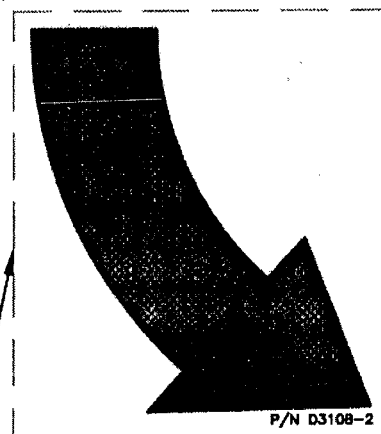


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 1 OF 2
DATE 02.04.01		TITLE DECAL	SCALE 1:1
A	02.04.01	NEW ISSUE	
B	02.04.17	ADD -7/-9; ADD TRIM LINES	
B1	04.05.11	CHANGE MATERIAL ON D3108-9	

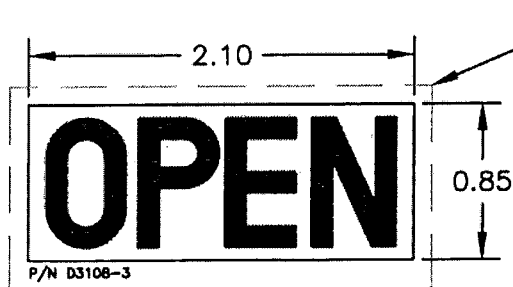
RELEASED  
02.04.22



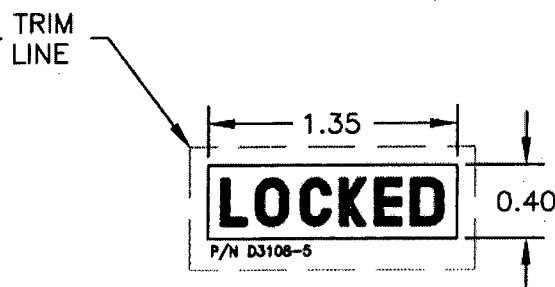
D3108-1  
(REPLACES BHT P/N 31-057-3EH)



D3108-2  
(REPLACES BHT P/N 31-057-4EH)



D3108-3  
(REPLACES BHT P/N 31-042-7BHF)



D3108-5  
(REPLACES BHT P/N 31-042-13DHF)

**NOTES:**

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK  
MANUFACTURED FROM 3M 7 MIL MASKING FILM  
#8522CP OR AVERY IPM #2031  
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

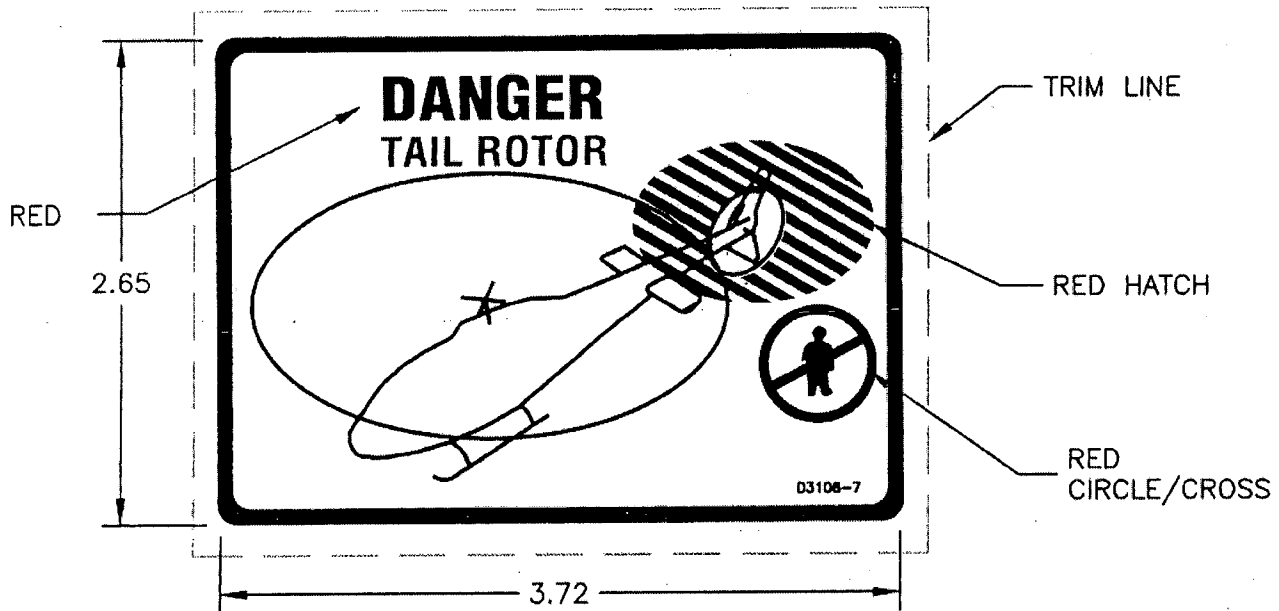
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34554

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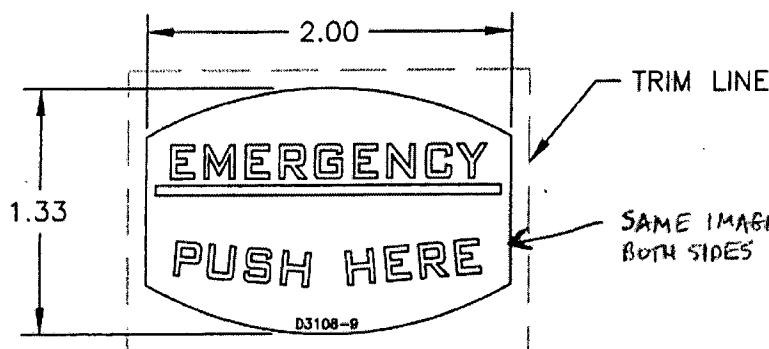
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3108	REV. B SHEET 2 OF 2
DATE 02.04.17	TITLE DECAL	SCALE 1:1	



D3108-7  
(REPLACES BHT P/N 31-072-1  
AND PREMIER P/N 083-81000-25)

**NOTES:**

MATERIAL: BLACK (EXCEPT FOR RED AS NOTED) ARTWORK ON WHITE ADHESIVE BACK  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031  
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES



D3108-9  
(REPLACES BHT P/N 212-072-635-101)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24554

RELEASED  
02.04.22

**NOTES:**

MATERIAL: WHITE LETTER ON RED ADHESIVE BACK. ~~CLEAR VINYL WITH FLEXCON FLEXDOWN WHITE BARRIER FILM~~  
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031  
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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PACKING SLIP  
BON DE LIVRAISON



366 CHAMBERLAIN,  
HAWKESBURY, ONT.  
K6A 2R4  
TEL.: (613) 632-8711  
FAX: (613) 632-5775

6633

YOUR ORDER NO./VOTRE NO. DE COMMANDE

02004608

DATE SHIPPED/DATE EXPÉDIÉ

OCT 2/07

NAME/NOM: DART AERO SPACE

I.T. NO.:

ADDRESS/ADRESSE

HAWKESBURY ONT.

ACCOUNT NO.:

SHIPPED TO/EXPÉDIÉ À:

SHIPPED VIA

OUR DELIVERY

ITEM	QUANTITY QUANTITÉ	DESCRIPTION
	500	EMERGENCY - PUSH HERE LABELS

RECEIVED BY:  
REÇU PAR:

*[Signature]*

# TECKMARK LABEL SYSTEMS INC.

850 - #23 Legion Road, Burlington, Ontario L7S 1T5  
Tel: (905) 681-7070 Fax: (905) 681-7072  
**Tel: 1-800-565-2235 Fax: 1-800-837-8683**

## Certificate of Conformity

Date: September 27, 2007

Re: Imprimerie Thibert Printing  
366 Chamberlain Street  
Hawkesbury, Ontario  
K6A 2G4

Product Name: "EMERGENCY - PUSH HERE" Labels

Product Code: N/A

Our TM#: 7-21189

Quantity Ordered: 500

Finished ☒

Date of Manufacture: September 27, 2007

Label Size: 2" x 1.33"

Ink: Solvent Based Screen

Materials: Flexmark V400 clear high gloss vinyl, V23 Adhesive, 90# Liner  
Flextwin 2ml PPM 200 Polypropylene barrier film.

Quantity Released: 500

Quality Assurance Approval & Date: September 27, 2007 by Scott Corbett

If there is any further information required, please don't hesitate to contact us.

Thank you,

*Jacqueline H.*

Jacqueline H.